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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is described and claimed and for which a patent is sought on the invention entitled:

METHOD FOR THE SEPARATION OF INTERMEDIATES WHICH MAY BE USED FOR THE PREPARATION OF ESCITALOPRAM

the specification of U.S. Patent Application Serial No. 10/524,937, which is the U.S. national phase of International Application No. PCT/DK2003/00537 that was filed on August 12, 2003.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by an amendment, if any, specifically referred to herein. I do not know and do not believe that the same was ever known or used in the United States of America before my or our invention thereof or patented or described in any printed publication in any country before my or our invention thereof, or more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigned more than twelve months prior to this application.

I acknowledge the duty to disclose all information known to me that is material to patentability in accordance with Title 37, Code of Federal Regulations, § 1.56.

FOREIGN PRIORITY CLAIM

I hereby claim foreign priority benefits under Title 35, United States Code § 119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

☐ no such foreign applications have been filed

☒ such foreign application have been filed as follows:

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(6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION**

Application Number	Country	Date of Filing	Priority Claimed Under 35 USC 119
PA 2002 01201	DK	August 12, 2002	<u>  x  </u> Yes No <u>      </u>
			<u>      </u> Yes No <u>      </u>
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**CLAIM FOR BENEFIT OF EARLIER U.S. PROVISIONAL APPLICATIONS**

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**CLAIM FOR BENEFIT OF EARLIER U.S./PCT APPLICATION(S)**

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- ☒ such U.S./PCT application have been filed as follows:

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PCT/DK03/00537	August 12, 2003	

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint the practitioners under Customer Number

07278

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Please mail all correspondence to Customer Number 07278, whose address is:

**Darby & Darby P.C.**  
P.O. Box 5257  
New York, New York 10150-5257

Full name of sole or first inventor <b>Naoki Taoka</b> 1-00	
Sole or first inventor's signature <i>Naoki Taoka</i>	Date <del>12 October 2005</del> <i>Naoki Taoka</i> 12 October 2005
Residence <b>Kobe, Japan</b> JPX	
Citizenship <b>Japan</b>	
Mailing Address 1-1-1210, Dousyoudai 1-chome, Suma-ku Kobe, Hyogo 654-0122 JAPAN	

Full name of second inventor, if any <b>Takahisa Kato</b> 2-00	
Second inventor's signature <i>Takahisa Kato</i>	Date 12 October 2005
Residence <b>Akashi, Japan</b> JPX	
Citizenship <b>Japan</b>	
Mailing Address 51-2-205, Kokubo Akashi, Hyogo 673-0005 JAPAN	

Full name of third inventor, if any <b>Shogo Yamamoto</b> 3-00	
Third inventor's signature <i>Shogo Yamamoto</i>	Date 12 October 2005
Residence <b>Kobe, Japan</b> JPX	
Citizenship <b>Japan</b>	
Mailing Address 31-17, Shioyacho 6-chome, Tarumi-ku Kobe, Hyogo 655-0872 JAPAN	

Full name of fourth inventor, if any <b>Takashi Yoshida</b> 4-00	
Fourth inventor's signature <i>Takashi Yoshida</i>	Date 12 October 2005
Residence <b>Kobe, Japan</b> JPX	
Citizenship <b>Japan</b>	
Mailing Address Sanseiso 31-17, Shioyacho 6-chome, Tarumi-ku Kobe, Hyogo 655-0872 JAPAN	

Full name of fifth inventor, if any <b>Toshihiro Takeda</b> 5-00	
Fifth inventor's signature <i>Toshihiro Takeda</i>	
Residence <b>Takasago, Japan</b> JPX	Date 9-12 October 2005
Citizenship <b>Japan</b>	<i>Toshihiro Takeda</i> 12 October 2005
Mailing Address 11-7, Ihozakiminami Takasago, Hyogo 676-0078 JAPAN	

Full name of sixth inventor, if any <b>Yasuyoshi Ueda</b> 6-00	
Sixth inventor's signature <i>Yasuyoshi Ueda</i>	
Residence <b>Himeji, Japan</b> JPX	Date 14 October 2005
Citizenship <b>Japan</b>	<i>Yasuyoshi Ueda</i>
Mailing Address 140-15, Waku, Aboshi-ku Himeji, Hyogo 671-1227 JAPAN	

Full name of seventh inventor, if any <b>Hans Petersen</b> 7-00	
Seventh inventor's signature	
Residence <b>Vanløse, Denmark</b> DKX	Date
Citizenship <b>Denmark</b>	
Mailing Address Guldsgervej 11 DK-2720 Vanløse DENMARK	

Full name of eighth inventor, if any <b>Robert Dancer</b> 8-00	
Eighth inventor's signature	
Residence <b>Hvidovre, Denmark</b> DKX	Date
Citizenship <b>Australia</b>	
Mailing Address Sendtorvej 53 DK-2650 Hvidovre DENMARK	

Full name of ninth inventor, if any <b>Haleh Ahmadian</b> 9-00	
Ninth inventor's signature	Date
Residence <b>Solrød Strand, Denmark</b> DKX	
Citizenship <b>Denmark</b>	
Mailing Address <b>Digeparken 12 DK-2680 Solrød Strand DENMARK</b>	

Full name of tenth inventor, if any <b>Lars O. Lyngso</b> 10-00	
Tenth inventor's signature	Date
Residence <b>Bagsværd, Denmark</b> DKX	
Citizenship <b>Denmark</b>	
Mailing Address <b>Aldershvilevej 121A, st. th. DK-2880 Bagsværd DENMARK</b>	

Full name of eleventh inventor, if any	
Eleventh inventor's signature	Date
Residence	
Citizenship	
Mailing Address	

Full name of twelfth inventor, if any	
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P.O. Box 5257  
New York, New York 10150-5257

Full name of sole or first inventor <b>Naoki Taoka</b>	
Sole or first inventor's signature	Date
Residence <b>Kobe, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>1-1-1210, Dousyoudai-1-chome, Suma-ku Kobe, Hyogo 654-0122 JAPAN</b>	

Full name of second inventor, if any <b>Takahisa Kato</b>	
Second inventor's signature	Date
Residence <b>Akashi, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>51-2-205, Kokubo Akashi, Hyogo 673-0005 JAPAN</b>	

Full name of third inventor, if any <b>Shogo Yamamoto</b>	
Third inventor's signature	Date
Residence <b>Kobe, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>31-17, Shioyacho 6-chome, Tarumi-ku Kobe, Hyogo 655-0872 JAPAN</b>	

Full name of fourth inventor, if any <b>Takashi Yoshida</b>	
Fourth inventor's signature	Date
Residence <b>Kobe, Japan</b>	
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Fifth inventor's signature	Date
Residence <b>Takasago, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>11-7, Ihozakiminami Takasago, Hyogo 676-0078 JAPAN</b>	

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Sixth inventor's signature	Date
Residence <b>Himeji, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>140-15, Waku, Aboshi-ku Himeji, Hyogo 671-1227 JAPAN</b>	

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Seventh inventor's signature	Date
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Citizenship <b>Denmark</b>	
Mailing Address <b>Guldagervej 11 DK-2720 Vanløse DENMARK</b>	

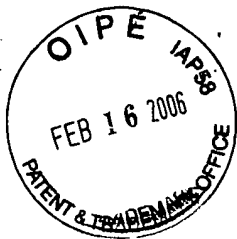
Full name of eighth inventor, if any <b>Robert Dancer</b>	
Eighth inventor's signature	Date
Residence <b>Hvidovre, Denmark</b>	
Citizenship <b>Australia</b>	
Mailing Address <b>Sønderkær 53 DK-2650 Hvidovre DENMARK</b>	

Full name of ninth inventor, if any <b>Haleh Ahmadian</b>	
Ninth inventor's signature <i>Haleh Ahmadian</i>	Date <i>2005-05-30</i>
Residence <b>Solrød Strand, Denmark</b>	
Citizenship <b>Denmark</b>	
Mailing Address <b>Digeparken 12 DK-2680 Solrød Strand DENMARK</b>	

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New York, New York 10150-5257

Full name of sole or first inventor <b>Naoki Taoka</b>	
Sole or first inventor's signature	Date
Residence <b>Kobe, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>1-1-1210, Dousyoudai 1-chome, Suma-ku</b> <b>Kobe, Hyogo</b> <b>654-0122</b> <b>JAPAN</b>	

Full name of second inventor, if any <b>Takahisa Kato</b>	
Second inventor's signature	Date
Residence <b>Akashi, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>51-2-205, Kokubo</b> <b>Akashi, Hyogo</b> <b>673-0005</b> <b>JAPAN</b>	

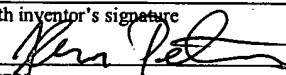
Full name of third inventor, if any <b>Shogo Yamamoto</b>	
Third inventor's signature	Date
Residence <b>Kobe, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>31-17, Shioyacho 6-chome, Tarumi-ku</b> <b>Kobe, Hyogo</b> <b>655-0872</b> <b>JAPAN</b>	

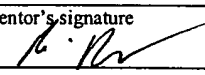
Full name of fourth inventor, if any <b>Takashi Yoshida</b>	
Fourth inventor's signature	Date
Residence <b>Kobe, Japan</b>	
Citizenship <b>Japan</b>	
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Fifth inventor's signature	Date
Residence <b>Takasago, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>11-7, Ihozakiminami Takasago, Hyogo 676-0078 JAPAN</b>	

Full name of sixth inventor, if any <b>Yasuyoshi Ueda</b>	
Sixth inventor's signature	Date
Residence <b>Himeji, Japan</b>	
Citizenship <b>Japan</b>	
Mailing Address <b>140-15, Waku, Aboshi-ku Himeji, Hyogo 671-1227 JAPAN</b>	

Full name of seventh inventor, if any <b>Hans Petersen</b>	
Seventh inventor's signature 	Date <b>27/5 - 2005</b>
Residence <b>Vanløse, Denmark</b>	
Citizenship <b>Denmark</b>	
Mailing Address <b>Guldagervej 11 DK-2720 Vanløse DENMARK</b>	

Full name of eighth inventor, if any <b>Robert Dancer</b>	
Eighth inventor's signature 	Date <b>23/05/2005</b>
Residence <b>Hvidovre, Denmark</b>	
Citizenship <b>Australia</b>	
Mailing Address <b>Sønderkær 53 DK-2650 Hvidovre DENMARK</b>	

Full name of ninth inventor, if any <b>Haleh Ahmadian</b>	
Ninth inventor's signature	Date
Residence <b>Solrød Strand, Denmark</b>	
Citizenship <b>Denmark</b>	
Mailing Address <b>Digeparken 12 DK-2680 Solrød Strand DENMARK</b>	

Full name of tenth inventor, if any <b>Lars O. Lyngso</b>	
Tenth inventor's signature <i>Lars O. Lyngso</i>	Date <b>27/5-2005</b>
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Full name of twelfth inventor, if any	
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